

# Compressive Deformation Behaviour of WE54 Alloy

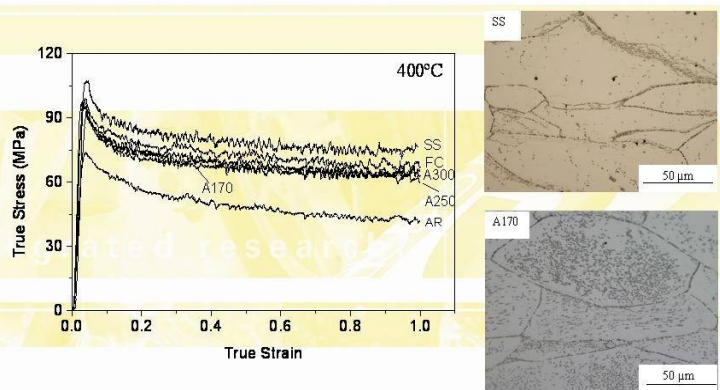
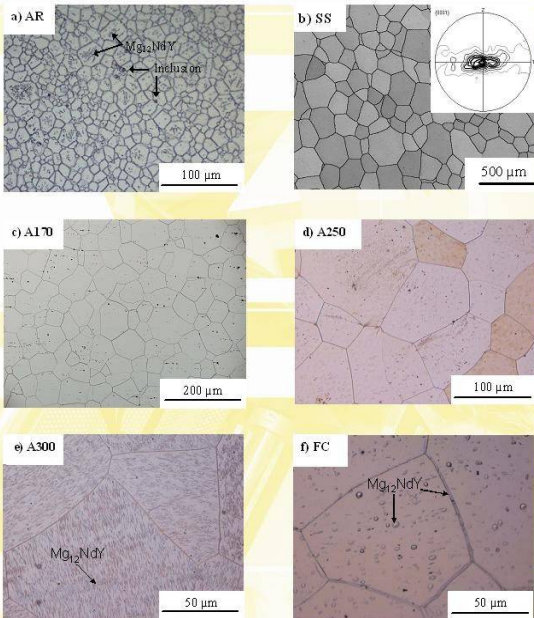
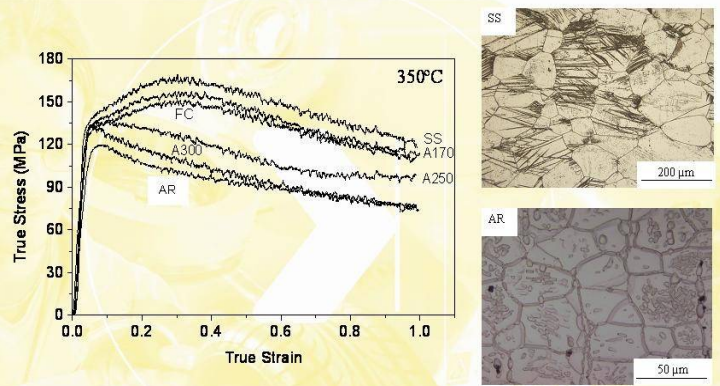
Hossein Beladi and Matthew R. Barnett

Centre for Material and Fibre Innovation, Deakin University, Geelong, VIC 3217

The effect of aging pre-treatment on the compressive deformation of a commercial WE54 alloy (i.e. Mg, 5-5.5%Y, 1.5-2%Nd, 1.5-2%RE) is studied. Age hardening treatments were performed at 170°C, 250°C and 300°C. Compression testing was then carried out for the peak aged samples at temperatures between ambient and 450°C.

Heat treatment routes and related sample code

Code	Solid Solution Treatment		Aging Treatment	
	Temperature	Time	Temperature	Time
A170	525°C	8h	170°C	135h
A250	525°C	8h	250°C	16h
A300	525°C	8h	300°C	5h
SS	525°C	8h	Solid Solution	
FC	525°C	8h	Furnace Cooled	
AR	As-Received			



True stress-true strain curves for different heat treatment conditions

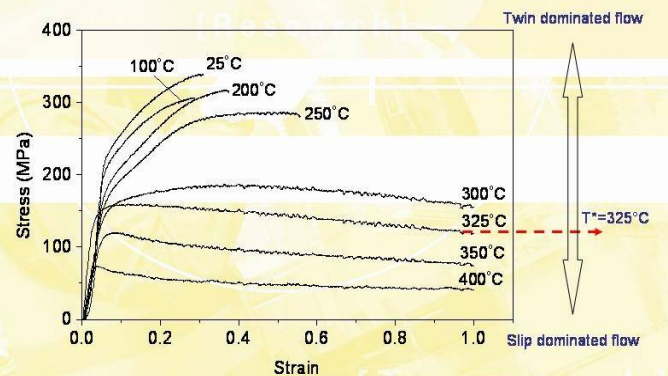
Critical temperatures for the transition in stress-strain behaviour for different heat treatment conditions

Microstructure (grain size)	A170 (140μm)	A250 (140μm)	A300 (140μm)	SS (140μm)	FC (140μm)	AR (10μm)
T*	375°C	350°C	325°C	375°C	375°C	325°C

Microstructures of the present WE54 alloy after different heat treatment conditions

## Summary

- Aging alters the compressive stress during warm and hot working less than it does the hardness at room temperature.
- Aging pre-treatment changes the slip-twinning transition temperature by approximately 50°C over the treatments employed here.
- Dynamic precipitation occurs during the hot working of peak aged samples.
- The absence of dynamic recrystallization in the present samples suggests that dynamic recrystallization in Mg alloys is sensitive to the retardation of boundary migration.



True stress-true strain curves at different deformation temperatures for the AR specimen