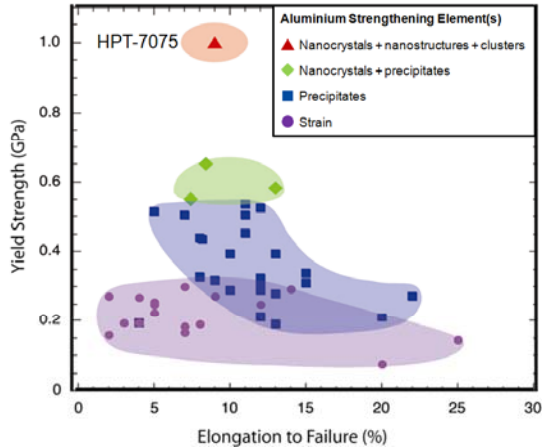


# New hierarchy of solute architecture breaks strength ceiling in a nanocrystalline aluminium alloy

## Introduction

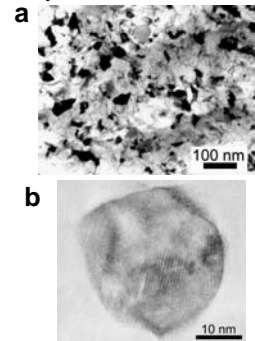
Our 7075 Al alloy prepared through high-pressure torsion (HPT) breaks the strength ceiling for wrought Al alloy property space (Fig. 1).



**Figure 1** – Record strength exhibited by HPT-7075 Al alloy

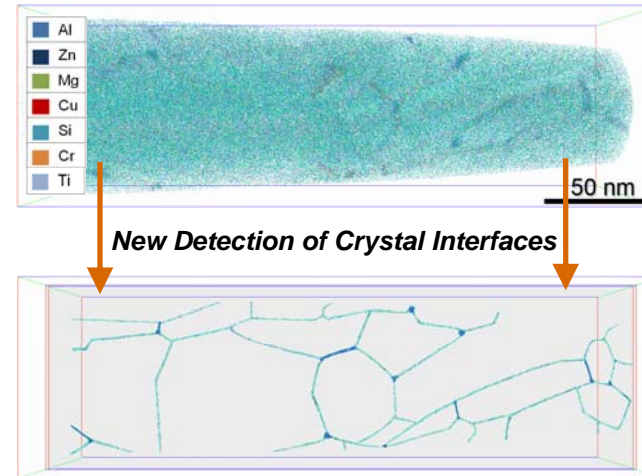
## Characterisation

Conventional and high resolution transmission electron microscopy reveals an average grain size of **26 nm** (Figs. 2a + b). This nanocrystalline grain size creates extremely challenging imaging and analytical conditions.



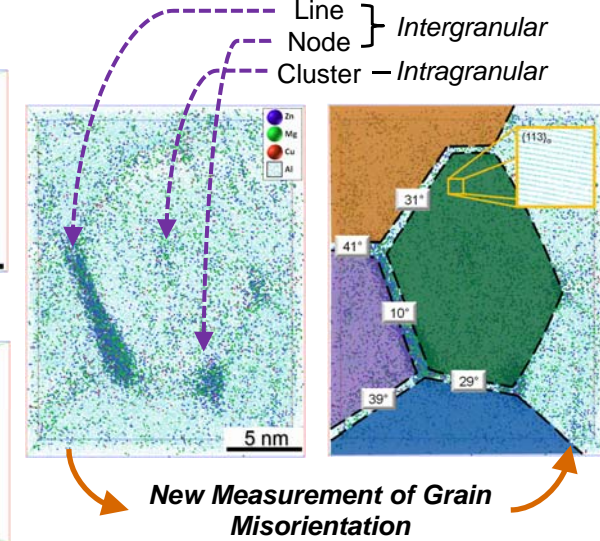
**Figure 2a, b** – 26 nm average grain size

We have specifically developed **new techniques** in atom probe tomography to characterise the structure, chemistry and texture with atomic resolution (Figs. 3-4).



**Figure 3** – Grain-boundary detection (5 nm slice)

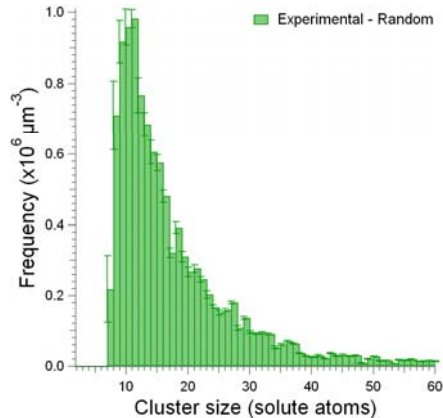
## New solute nanostructures in 7075 Al alloy



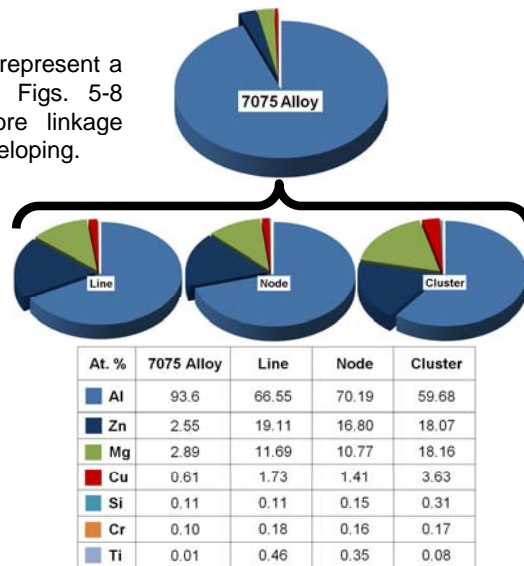
**Figure 4** – Nanocrystalline structures and texture

## Results

Novel line, node, and cluster nanostructures represent a **new hierarchy of solute architecture**. Figs. 5-8 describe them quantitatively using the core linkage clustering algorithm; 3.0 p. d., 0.6 d-link & enveloping.



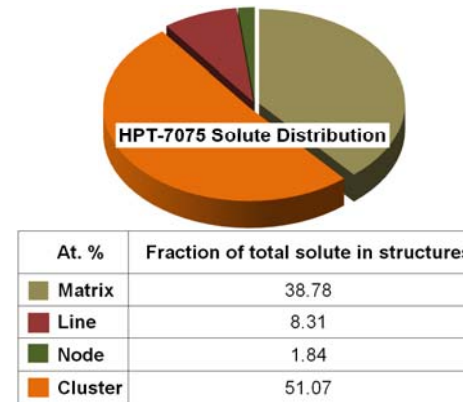
**Figure 5** – Solute cluster frequency



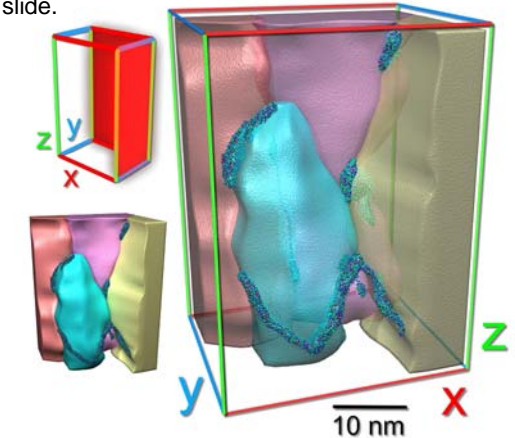
**Figure 6** – Nanostructure compositions

## Conclusion

Novel techniques in atom probe tomography reveal a new hierarchy of solute architecture around and within the 7075 Al nanocrystalline grains. Only ~36% of the solute remains in the matrix. We propose the record strength is a result of restricted dislocation generation and mobility, cluster strengthening, and plastically mediated grain-boundary migration and slide.



**Figure 7** – Solute distribution in alloy



**Figure 8** – Nanostructural architecture